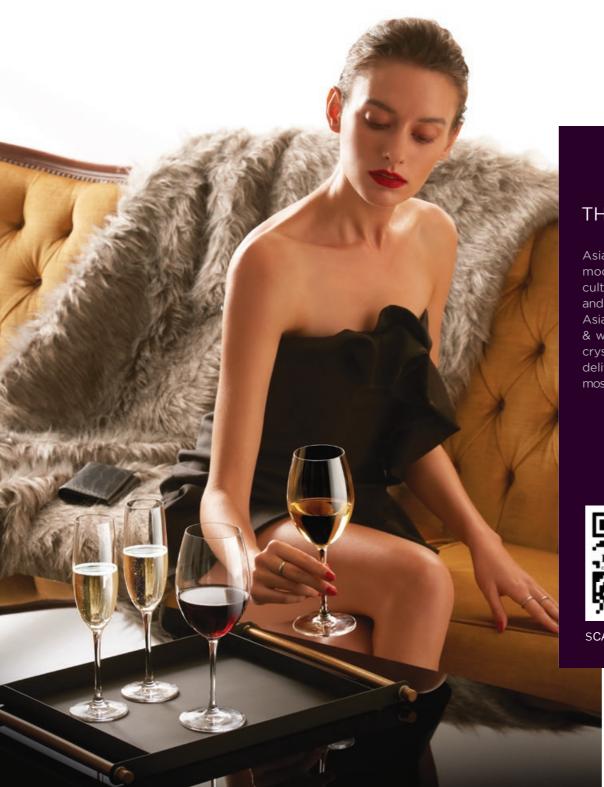


CRYSTAL COLLECTION 2021 - 2022

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Harane Haranis New



THE BRAND

Asian traditions infused with western modernity have inspired a new global culture in art, design, fashion, cuisine, and wine. Lucaris, the Crystal of Modern Asia, celebrates the new Asian dining & wining lifestyle. The first time that crystal stemware produced in Asia delivers international quality, for the most enjoyable dining & wining experience.



SCAN TO DISCOVER.



CRYSTAL OF MODERN ASIA

WORLD CLASS DESIGN

The design of Lucaris stemware and wine accessories are a collaborative achievement between Ocean Glass, Toyo-Sasaki Glass and Martin Ballendat, the multiple award-winning German designer whose works appear in portfolios of many world class brands.

EASTERN EXPERTISE MEETS WESTERN TECHNOLOGY

Glassmaking expertise of Toyo-Sasaki Glass of Japan, Ocean Glass of Thailand and the most advanced glass technology from Germany brought together, have resulted in the creation of world class quality crystal glass. New lead-free crystal glass composition, with physical aesthetics comparable to conventional lead crystal results in exceptional clarity and brilliance, with extra strength & durability.

EVOKE THE WINING SENSES IN MODERN ASIAN CUISINE

With world class quality and design, inspired by Modern Asian cities lifestyle, Lucaris evokes the wining senses, enabling the wine to develop its full aromas and tastes, and creates an emerging paradigm in the art of paring wines with modern Asian Cuisine. The result is an exciting new complementary dining & wining experience.



WORLD CLASS QUALITY

FINE RIM

Laser cut rim provides elegance, and refines visual sensory.

COLORLESS & TRANSPARENT GLASS

Absolute colorlessness and transparency of the glass allows wine to express its true visual characteristics.

OVERSIZE BOWL

Special oversize bowl enables the wine to develop its tastes and aromas to the fullest.

SEAMLESS STEM

Smooth & seamless stem gives premium sensation to wine sensory.

FLAT BASE

Flat base provides greater stability and breakage resistance.





THE ELEMENTS

YOUR OWN PERFECTIONS

AWARD WINNING



INSPIRATION

Drawing inspiration from Traditional Chinese Medicine and Astrology, Ayurveda as well as Western conceptions of the elements, we designed glass shapes that would bring out that "element" in any wine style. Each glass is multi-purpose and can be used for red, white, rosé and even sparkling wines.







DESIGN COLLABORATOR

SARAH HELLER

MASTER OF WINE

When Sarah Heller, Master of Wine and Lucaris Crystal set out on a journey to create a new glassware range, we quickly realised that preferences in wine were highly personal. What is perfect for one person, situation or meal may not be so for another. Wine is also inherently complex, therefore trying to match each glass to each wine created more confusion than harmony.



SCAN TO DISCOVER.

HAND MADE COLLECTION



WATER
LS15WR20
Capacity 565 ml.
19 3/4 UK oz.
19 US oz.
Height 255 mm.

Packing 6/24

CBM 0.075



FIRE
LS15FE29
Capacity 830 ml.
29 UK oz.
28 US oz.
Height 255 mm.
Packing 6/24
CBM 0.092



AIR
LS15AR26
Capacity 730 ml.
25 1/2 UK oz.
24 3/4 US oz.
Height 255 mm.
Packing 6/24
CBM 0.117



EARTH LS15EH24 Capacity 690 ml. 24 1/4 UK oz. 23 1/4 US oz. Height 255 mm. Packing 6/24 CBM 0.086



GOLD LS15GD10 Capacity 275 ml. 9 3/4 UK oz. 9 1/4 US oz. Height 255 mm. Packing 6/24 CBM 0.046

DESIRE **AWARDS WINNING COLLECTION** DESIGN AWARD 2018 中国好设计 China Good Design DESIGN AWARD WINNER 2017







A GREAT COLLABORATION BETWEEN WINE LOVERS AND GLASS MAKERS

Mr.Nelson Chew, President of Hong Kong Sommelier Association (Greater China) & Vice President of ASI Asia Oceania and award-winning sommeliers together with LUCARIS have co-designed and co-developed the Desire glass with the innovation that can make the wine appreciation different.





Aerlumer® encourages micro-oxidation and softens the wine while swirling. It allows diversified interaction between wine and air, intentionally subtle to avoid effects when discovering colors of wines.



ROBUST RED LS10RR25 Capacity 700 ml. 24 1/2 UK oz.

24 1/2 UK oz. 23 3/4 US oz. Height 255 mm. Packing 6/24 CBM 0.089



ELEGANT RED

LS10ER21 Capacity 590 ml. 20 3/4 UK oz. 20 US oz. Height 220 mm. Packing 6/24 CBM 0.086



RICH WHITE

LS10RW17 Capacity 485 ml. 17 UK oz. 16 1/2 US oz. Height 216 mm. Packing 6/24 CBM 0.064



CRISP WHITE

LS10CW13 Capacity 365 ml. 12 3/4 UK oz. 12 1/4 US oz. Height 235 mm. Packing 6/24 CBM 0.046



UNIVERSAL

LS10US15 Capacity 420 ml. 14 3/4 UK oz. 14 1/4 US oz. Height 220 mm. Packing 6/24 CBM 0.055



SPARKLING

LS10SL08 Capacity 240 ml. 8 1/2 UK oz. 8 US oz. Height 250 mm. Packing 6/24 CBM 0.044

GRANT FROM GRAIN TO GLASS

AWARDS WINNING



DESIGN AWARD 2021





CLASSICPerfect Balance

A classically styled stemmed and tulip shaped glass designed for balanced whiskies, and well suited for any high-end whisky venue.



DELICATE

Fruity floral and grassy notes

A unique angled rim designed to emphasize the light fruity and floral notes in more delicate whiskies and enhance the nosing experience.



SHERRIED

Bold Bulged

A wider bowl to increase interaction between whisky and air to bring out the deep dried fruit and chocolate notes of sherry cask whiskies.



PEATED

Captured Heart of Peat

A narrow rim that expresses the richer earthier notes of a peated whisky.



MATTHEW FERGUSSON-STEWART

Design Collaborator

Known as 'Son of Whisky', Matthew is a multi-award-winning whisky brand ambassador, passionate about whisky. He believes that while its most important aspects are organoleptic ones, this cannot be separated from history, production, ingredients, community and ways of consuming. In creating The Gran Collection, Matthew has been inspired by all these aspects. The name 'Gran' itself references the key ingredient of whisky and expresses it in the historical language of Ireland and Scotland, the birthplace of whisky.



CLASSIC

4LS18CS06 Capacity 170 ml. 6 UK oz. 5 3/4 US oz. Height: 175 mm. Packing: 2/8 CBM:0.028



DELICATE

4LS18DL05 Capacity 150 ml. 5 1/4 UK oz. 5 US oz. Height: 175 mm. Packing: 2/8 CBM:0.028



SHERRIED

4LS18SR08 Capacity 235 ml. 8 1/4 UK oz. 8 US oz. Height: 175 mm. Packing: 2/8 CBM:0.036



PEATED

LS10ER21 Capacity 590 ml. 5 1/2 UK oz. 5 1/2 US oz. Height: 175 mm. Packing: 2/8 CBM:0.028



RIMS
Fine Crystal Barware











RIMS CURATOR

THOMAS ANOSTAM

CREATIVE HOSPITALITY CONSULTANT

Thomas has gained broad professional experience in creative hospitality by working for a long list of famed hospitality destinations worldwide.

He specializes in the creation of food and beverage menus, customizing creative solutions for layout, design, styling, and décor, bar setup, staffing and training, as well as the implementation of hospitality events and venue concepts.



LOWBALL LT12LB14 Capacity 400 ml. 14 UK oz. 13 1/2 US oz. Height 95.00 mm.

Packing 6/24

CBM 0.027



HIGHBALL LT12HB12 Capacity 345 ml. 12 UK oz. 11 3/4 US oz. Height 138.00 mm. Packing 6/24 CBM 0.023



QUENCHER LT12QC21 Capacity 590 ml. 20 3/4 UK oz. 20 US oz. Height 180.50 mm. Packing 6/24 CBM 0.035



SAUCER LS12SC07 Capacity 205 ml. 7 1/4 UK oz. 7 US oz. Height 133.00 mm. Packing 6/24 CBM 0.041



COUPE LS12CU12 Capacity 355 ml. 12 1/2 UK oz. 12 US oz. Height 158.00 mm. Packing 6/24 CBM 0.054



TULIP LS12TL20 Capacity 575 ml. 20 1/4 UK oz. 19 1/2 US oz. Height 185.50 mm. Packing 6/24 CBM 0.073



LOTUS LS12LT09 Capacity 270 ml. 9 1/2 UK oz. 9 1/4 US oz. Height 112.00 mm. Packing 6/24

CBM 0.034



DECO LS12DC12 Capacity 340 ml. 12 UK oz. 111/2 US oz. Height 160.00 mm. Packing 6/24 CBM 0.034



NICK & NORA LS12NR06 Capacity 175 ml. 6 1/4 UK oz. 6 US oz. Height 168.00 mm. Packing 6/24 CBM 0.031



MARTINI LS12MN06 Capacity 160 ml. 5 1/2 UK oz. 5 1/2 US oz. Height 173.00 mm. Packing 6/24 CBM 0.048

RIMS ORIENT Representing the lus

Representing the luscious Southeast Asian rainforest with its wild wet monsoon, RIMS Orient lets you imagine RIMS overflowing.

Wagner W.

The lines of water running down the crystals; droplets of water slowly traveling down the stems, like pearls on tender straws of the forest bed. Through bamboo, immerse yourself in a world of tropical fruitfulness, where thirsts are always quenched and creativity is set to run free. RIMS has been created to cater the real needs for high-end bars including timeless design, versatility and variety, and durability, co-developed and co-designed by Lucaris and Mr. Thomas Anostam, Asia's famous creative hospitality consultant.



ORIENT COUPE

LS13CU12 Capacity 355 ml. 12 1/2 UK oz. 12 US oz. Height 158.00 mm. Packing 6/24 CBM 0.052



ORIENT SAUCER

LS13SC07 Capacity 205 ml. 7 1/4 UK oz. 7 US oz. Height 133.00 mm. Packing 6/24 CBM 0.040



ORIENT DECO

LS13DC12 Capacity 340 ml. 12 UK oz. 11 1/2 US oz. Height 160.00 mm. Packing 6/24 CBM 0.032



ORIENT LOTUS

LS13LT09 Capacity 270 ml. 9 1/2 UK oz. 9 1/4 US oz. Height 112.00 mm. Packing 6/24 CBM 0.031

LIFESTYLE COLLECTION

HONG KONG HIP

LAVISH

SHANGHAI SOUL

TOKYO TEMPTATION

BANGKOK BLISS

SERENE

CLASSIC BARWARE

DECANTERS & CARAFES











BORDEAUX

LS04BD27 Capacity 770 ml. 27 UK oz. 26 US oz. Height 275.50 mm. Packing 6/24 CBM 0.089



BURGUNDY

LSO4BG32 Capacity 910 ml. 32 UK oz. 30 3/4 US oz. Height 252.00 mm. Packing 6/24 CBM 0.114



CABERNET

LS04CB19 Capacity 545 ml. 19 UK oz. 18 1/2 US oz. Height 263.00 mm. Packing 6/24 CBM 0.067



CHARDONNAY

LSO4CD15 Capacity 425 ml. 15 UK oz. 14 1/4 US oz. Height 247.50 mm. Packing 6/24 CBM 0.055



CHAMPAGNE

LS04CP09 Capacity 270 ml. 9 1/2 UK oz. 9 1/4 US oz. Height 270.00 mm. Packing 6/24 CBM 0.047



STEMLESS WINE GLASS

LT04SW22 Capacity 625 ml. UK 22 oz. US 21 1/4 oz. Height 125 mm. Retail Packing 4/24 Food service Packing 6/24 CBM 0.039



LONG DRINK

LT04LD16 Capacity 460 ml. 16 1/4 UK oz. 15 1/2 US oz. Height 148.00 mm. Packing 6/24 CBM 0.031



HI BALL

LT04HB10 Capacity 290 ml. 10 1/4 UK oz. 9 3/4 US oz. Height 127.00 mm. Packing 6/24 CBM 0.020



DOUBLE ROCK

LTO4DR13 Capacity 370 ml. 13 UK oz. 12 1/2 US oz. Height 90 mm. Packing 6/24 CBM 0.026



ROCK

LT04RK10 Capacity 285 ml. 10 UK oz. 9 3/4 US oz. Height 82 mm. Packing 6/24 CBM 0.021









BORDEAUX LS16BD27 Capacity: 760 ml. UK: 26 3/4 oz. US: 25 3/4 oz. Height: 275.50 mm. Packing 6/24 CBM 0.046



BURGUNDY

Capacity: 670 ml.

Height: 249 mm.

UK: 23 1/2 oz.

US: 22 3/4 oz.

LS16BG24

STEMLESS WINE GLASS LT16SW22 Capacity 620 ml. UK 21 3/4 oz. US 21 oz. Height 125 mm. Retail Packing 4/24 Food service Packing 6/24 CBM 0.036



BEAUJOLAIS LS16BJ18 Capacity: 520 ml. UK: 18 1/4 oz. US: 17 1/2 oz. Height: 257.50 mm. Packing 6/24 CBM 0.046



CHARDONNAY LS16CD14 Capacity: 405 ml. UK: 14 1/4 oz. US: 13 3/4 oz. Height: 244.50 mm. Packing 6/24 CBM 0.046



CHAMPAGNE LS16CP09 Capacity: 245 ml. UK: 8 1/2 oz. US: 8 1/4 oz. Height: 265.50 mm. Packing 6/24 CBM 0.046



LONG DRINK LT16LD14 Capacity 400 ml. 14 UK oz. 13 1/2 US oz. Height 144.00 mm. Packing 6/24 CBM 0.027



HI BALL LT16HB10 Capacity 285 ml. 10 UK oz. 9 3/4 US oz. Height 123.00 mm. Packing 6/24 CBM 0.020



DOUBLE ROCK LT16DR13 Capacity 370 ml. 13 UK oz. 12 1/2 US oz. Height 92 mm. Packing 6/24 CBM 0.025



ROCK LT16RK10 Capacity 275 ml. 9 3/4 UK oz. 9 1/4 US oz. Height 86.50 mm. Packing 6/24 CBM 0.020









BORDEAUX

GRANDE LS03BD35 Capacity 955 ml. 35 UK oz. 33 3/4 US oz. Height 275.50 mm. Packing 6/24 CBM 0.105



BEAUJOLAIS

LS03BJ18 Capacity 515 ml. 18 UK oz. 17 1/2 US oz. Height 257.50 mm. Packing 6/24 CBM 0.064



BURGUNDY

GRANDE LS03BG34 Capacity 975 ml. 34 1/4 UK oz. 33 US oz. Height 251.50 mm. Packing 6/24 CBM 0.111



CHARDONNAY

LSO3CD14 Capacity 405 ml. 14 1/4 UK oz. 13 3/4 US oz. Height 244.50 mm. Packing 6/24 CBM 0.053



BORDEAUX

LS03BD26 Capacity 755 ml. 26 1/2 UK oz. 25 1/2 US oz. Height 275.50 mm. Packing 6/24 CBM 0.084



CHAMPAGNE

LSO3CP09 Capacity 250 ml. 8 3/4 UK oz. 8 1/2 US oz. Height 265.50 mm. Packing 6/24 CBM 0.047



BURGUNDY

LS03BG23 Capacity 665 ml. 23 1/4 UK oz. 22 1/2 US oz. Height 249.00 mm. Packing 6/24 CBM 0.084



BEER

LS03BR14 Capacity 395 ml. 13 3/4 UK oz. 13 1/4 US oz. Height 181.50 mm. Packing 6/24 CBM 0.037



MARTINI LS03MN08 Capacity 230 ml. 8 UK oz. 7 3/4 US oz. Height 180.50 mm. Packing 6/24

CBM 0.078



GRAPPA LS03GP04 Capacity 110 ml. 3 3/4 UK oz. 3 3/4 US oz. Height 192.00 mm. Packing 6/24 CBM 0.027



LIQUER LS03LQ03 Capacity 100 ml. 3 1/2 UK oz. 3 1/2 US oz. Height 170.00 mm. Packing 6/24 CBM 0.025



COGNAC LS03CN23 Capacity 650 ml. 22 3/4 UK oz. 22 US oz. Height 156.50 mm. Packing 6/24 CBM 0.057



LONG DRINK LT03LD15 Capacity 415 ml. 14 1/2 UK oz. 14 US oz. Height 144.00 mm. Packing 6/24 CBM 0.027



HI BALL LT03HB10 Capacity 285 ml. 10 UK oz. 9 3/4 US oz. Height 123.00 mm. Packing 6/24 CBM 0.020



DOUBLE ROCK LT03DR14 Capacity 395 ml. 13 3/4 UK oz. 13 1/4 US oz. Height 92.00 mm. Packing 6/24 CBM 0.025



ROCK LT03RK10 Capacity 280 ml. 9 3/4 UK oz. 9 1/2 US oz. Height 86.50 mm. Packing 6/24 CBM 0.020







BORDEAUX

LS02BD22 Capacity 625 ml. 22 UK oz. 21 1/4 US oz. Height 224.00 mm. Packing 6/24 CBM 0.066



CHARDONNAY

LSO2CD13 Capacity 365 ml. 12 3/4 UK oz. 12 1/4 US oz. Height 209.00 mm. Packing 6/24 CBM 0.043



BURGUNDY

LS02BG26 Capacity 740 ml. 26 UK oz. 25 US oz. Height 212.00 mm. Packing 6/24 CBM 0.082



RIESLING

LSO2RLO9 Capacity 260 ml. 9 UK oz. 8 3/4 US oz. Height 188.00 mm. Packing 6/24 CBM 0.033



CABERNET

LS02CB17 Capacity 480 ml. 16 3/4 UK oz. 16 1/4 US oz. Height 219.00 mm. Packing 6/24 CBM 0.053



CHAMPAGNE

LS02CP06 Capacity 145 ml. 5 UK oz. 5 US oz. Height 229.00 mm. Packing 6/24 CBM 0.035









BORDEAUX

LS01BD26 Capacity 745 ml. 26 1/4 UK oz. 25 1/4 US oz. Height 226.00 mm. Packing 6/24 CBM 0.071



BURGUNDY

LS01BG26 Capacity 750 ml. 26 1/4 UK oz. 25 1/2 US oz. Height 212.00 mm. Packing 6/24 CBM 0.081



CABERNET

LS01CB17 Capacity 470 ml. 16 1/2 UK oz. 16 US oz. Height 223.00 mm. Packing 6/24 CBM 0.052



CHARDONNAY

LS01CD13 Capacity 355 ml. 12 1/2 UK oz. 12 US oz. Height 213.00 mm. Packing 6/24 CBM 0.044



RIESLING

LSO1RL09 Capacity 255 ml. 9 UK oz. 8 1/2 US oz. Height 192.00 mm. Packing 6/24 CBM 0.033



AQUA

LS01AQ13 Capacity 365 ml. 12 3/4 UK oz. 12 1/4 US oz. Height 170.00 mm. Packing 6/24 CBM 0.035



CHAMPAGNE

LS01CP06 Capacity 180 ml. 6 1/4 UK oz. 6 US oz. Height 227.00 mm. Packing 6/24 CBM 0.035





SERENE

SERENE Serenity is a sense of calm, breathing refreshing moments. An airy, sophistions and the common joys of life. A key element in the Serene collection is the expression of relaxation This glassware series elevates special to enjoy a pleasurable moment with friends amidst fine ambience. The and casual sensations, capturing the essence of timeless style that constantly embraces modernity together with time-honored values.



BORDEAUX

LS17BD22 Capacity: 625 ml. UK: 22 oz. US: 21 1/4 oz. Height: 216 mm. Packing: 6/24 CBM 0.063



CABERNET

LS17CB17 Capacity: 475 ml. UK: 16 3/4 oz. US: 16 oz. Height: 212.50 mm. Packing: 6/24 CBM 0.051



CHARDONNAY

LS17CD13 Capacity: 375 ml. UK: 13 1/4 oz. US: 12 3/4 oz. Height: 199.50 mm. Packing: 6/24 CBM 0.042



CHAMPAGNE

LS17CP07 Capacity: 190 ml. UK: 6 3/4 oz. US: 6 1/2 oz. Height: 195 mm. Packing: 6/24 CBM 0.027



LONG DRINK

LT17LD15 Capacity: 430 ml. UK: 15 oz. US: 14 1/2 oz. Height: 148 mm. Packing: 6/24 CBM 0.025



HI BALL

LT17HB10 Capacity: 285 ml. UK: 10 oz. US: 9 3/4 oz. Height: 126 mm. Packing: 6/24 CBM 0.018



DOUBLE ROCK

LT17DR14 Capacity: 395 ml. UK: 13 3/4 oz. US: 13 1/4 oz. Height: 87 mm. Packing: 6/24 CBM 0.023



ROCK

LT17RK10 Capacity: 285 ml. UK: 10 oz. US: 9 3/4 oz. Height: 79 mm. Packing: 6/24 CBM 0.018



BARWARE





ROCK

LT14RK08 Capacity 240 ml. UK 8 1/2 OZ. US 8 OZ. Height: 77mm. Packing 6/24 CBM 0.016



ROCK

LT14RK11 Capacity 320 ml. UK 11 1/4 OZ. US 10 3/4 OZ. Height: 88mm Packing 6/24 CBM 0.019



HI BALL

LT14HB10 Capacity 285 ml. UK 10 OZ. US 9 3/4 OZ. Height: 115mm. Packing 6/24 CBM 0.017



LONG DRINK

LT14LD15 Capacity 430 ml. UK 15 OZ. US 14 1/2 OZ. Height: 130 mm. Packing 6/24 CBM 0.025



SHOT

LT14SH02 Capacity 65 ml. UK 2 1/4 OZ. US 2 1/4 OZ. Height: 104mm. Packing 6/24 CBM 0.006



WHISKY TASTING

LT14WT09 Capacity 255 ml. UK 8 1/2 OZ. US 9 OZ. Height: 96mm. Packing 6/24 CBM 0.023



COGNAC

LS14CN15 Capacity 440 ml. UK 15 1/2 OZ. US 15 OZ. Height: 143mm Packing 6/24 CBM 0.040



MAGARITA

LS14MT13 Capacity 375 ml. UK 13 1/4 OZ. US 12 3/4 OZ. Height: 172mm. Packing 6/24 CBM 0.077



HURRICANE

LS14HR24 Capacity 680 ml. UK 23 3/4 OZ. US 23 OZ. Height: 199mm. Packing 6/24 CBM 0.061



BEER (Burn-off)

LT14BR24 Capacity 670 ml. UK 23 1/2 OZ. US 22 3/4 OZ. Height: 245mm. Packing 6/24 CBM 0.055



DECANTERS & CARAFES

HAND MADE COLLECTION



TEMPTATION

Carafe (S) 4GB01G0018 Capacity 750 ml. Height 266.00 mm. Packing 1/6 CBM 0.029



TEMPTATION

Carafe (L) 4GB01G0017 Capacity 1000 ml. Height 292.00 mm. Packing 1/6 CBM 0.038



TEMPTATION

DECANTER (S) 4GB01G0015 Capacity 750 ml. Height 249.00 mm. Packing 1/6 CBM 0.069



TEMPTATION

DECANTER (L) 4GB01G0016 Capacity 1000 ml. Height 275.00 mm. Packing 1/6 CBM 0.089



BLISS DECANTER (S)

4GB01G0013 Capacity 750 ml. Height 219.00 mm. Packing 1/6 CBM 0.079



BLISS DECANTER (L)

4GB01G0014 Capacity 1000 ml. Height 241.00 mm. Packing 1/6 CBM 0.098



HIP DECANTER

4GB01G0019 Capacity 750 ml. Height 230.00 mm. Packing 1/3 CBM 0.032



HIP VINTAGE DECANTER

4GB01G0021 Capacity 750 ml. Height 288.00 mm. Packing 1/3 CBM 0.055



SOUL DECANTER

4GB01G0020 Capacity 750 ml. Height 272.00 mm. Packing 1/3 CBM 0.048



KARANE

Limited Collection



CLEANING INSTRUCTIONS FOR DISHWASHER

Lucaris Crystal Stemware & Barware are commercial dishwasher safe. Proper cleaning and handling will ensure long lasting brilliance, clarity and enhanced natural beverage flavors.

It is always best to put similar-sized glasses together. This will improve stability and prevent abrasion among glasses, thus preventing breakage.

Throughly wipe-off residues like lipstick stains, before placing in the dishwasher.

Place glasses in the top rack.

Each rack should be distanced properly according to the height and width of the glasses. This will ensure stability during washing.

We recommend choosing a cycle with minimal heat and "glass friendly" dishwasher to wash the glasses.

Once the cycle has completed fully, open the door to allow the steam to escape and let the glasses cool naturally.

We recommend polishing glasses after removing from the dishwasher to eliminate unwanted water spots. Glasses should still be slightly damp for best results.

See Lucaris "Care Recommendations"



CARE RECOMMENDATIONS

- 1. Wash with warm water. Detergent and glass cleaner should not be used.
- 2. Leave glasses to drain for a while on a linen towel.
- 3. Steam glasses over boiling water for superior shine.
- 4. Use 2 micro-fiber crystal towels for polishing. Hold glass by base to polish the base.
- 5. Use left hand to cradle the bowl and polish it with your right hand. Never twist the base and bowl as this could lead to breakage
- 6. Your hands must always be clean. Keep paper towels within easy reach to encourage cleaning them.
- 7. Avoid breathing on the glass throughout the cleaning process.
- 8. Enjoy superb results!





AWARDS WINNING



iF Design Award;

The award from Germany recognized as an arbiter of quality for exceptional design for more than 65 years.



Good Design Award (G Mark);

One of the four greatest design awards in the world and a sole comprehensive design evaluation and commendation in Japan since 1957.







Taiwan's Golden Pin Design Award the most influential design award in the global Huaren market executed by Taiwan Design Research Institute (TDRI).



Design Excellence Awards (Demark); Thailand's most prestigious award given in recognition of outstanding Thai-designed products.



